

Engineered Thermal Maintenance Solutions: HΔT Tracing Enhancer



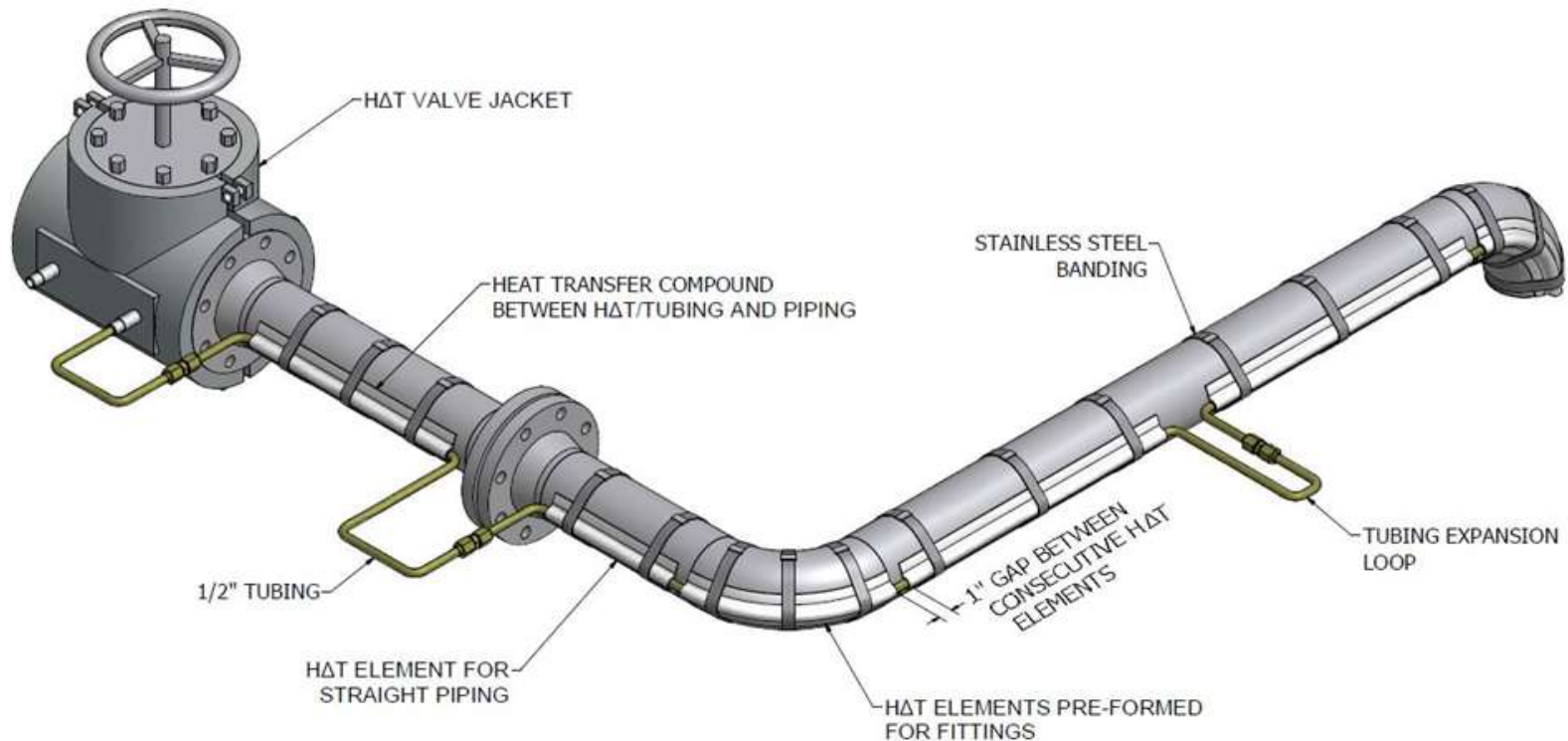
- HΔT tracing enhancer maximizes the heat transfer from conventional tube tracing
 - 5X-10X increased heat transfer
- Aluminum cap for tube tracing
- Accommodates standard ½” tubing
- Features 2 ¼” arc length
- Radius of curvature matches pipe
- Installed with heat transfer compound
- Product provided as...
 - Straights: 5’ lengths; 100’ per box
 - Fittings: by piece count
 - HTC, banding, tubing, fittings



- Vent line from sour water feed tank
- A conventional tube tracing enhancer failed to prevent plugging & corrosion



- Number of H Δ T tracing enhancers varies with:
 - Process properties
 - Flow conditions
 - Pipe size
 - Insulation
 - Ambient conditions



- **Pipe heating applications** where heating medium is more than 10 °C above the process temperature
 - Heavy Oil Applications:
 - Delayed Coker
 - SDS
 - FCC
 - Visibreaking
 - Amine Acid Gas
 - Acrylic Acid
 - Caprolactam
 - Chocolate
- Any **winterization** application requiring >1 conventional tube tracer



- CSI supplied 21km of H Δ T for sub-critical and winterization applications
- CSI selected based on ability to deliver superior client value (technical and commercial)



Conventional Tracing Enhancer



Bare Tube Tracing



Vs. Conventional Tube Tracing Enhancer

- **Compared to conventional tube tracing enhancers, HΔT® advantages include:**
 - Superior thermal performance to prevent freezing and condensation
 - 2 ¼" contact area for heat transfer (vs. point to point)
 - Thin layer of HTC maximizes effectiveness
 - Tubing held firmly against piping
 - Lower capital expense
 - Lower operating expense

Vs. Bare Tube Tracing

- **Compared to bare tube tracing, HΔT® advantages include:**
 - Superior thermal performance to prevent freezing and condensation
 - 2 ¼" contact area for heat transfer (vs. point to point)
 - Enables use of less tubing, fewer manifolds/traps
 - Lower capital expense (infrastructure)
 - Lower operating expense (energy and maintenance)